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1991 Sea-Doo Models The XP was introduced as an upgrade to the SP two-passenger. The XP model will continue to see upgrades over the next 13 years as the flagship performance model until the RXP is introduced in 2004. The 1991 GT and SP were identical to the 1990 models with the exception of a grab handle being added to the SP model.

### SeaDoo Model Reference History - JetSKIPlus

Sea Doo will stick with this "squared off" hull design on the SP through 1993. 1990 In 1990 Sea Doo kept the SP in the lineup and also introduced the first 3 passenger GT model which featured a basically smooth hull which was fun for spins, but also could get pretty unstable with three.

### Sea Doo Model Reference (1988-2010)

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### 1988-2003 SeaDoo Specifications Booklet

SeaDoo MPEM GTI GS LE. SeaDoo MPEM GTS GTI HX SPX XP. SeaDoo MPEM CDI SP XP GTX SPI. New Arietelk SeaDoo MPEM. It replaces the following Seadoo part numbers Includes wiring instructions/diagram developed by Jet Ski Plus. This MPEM does not require programming a . View and Download SeaDoo SP shop manual online. SeaDoo.

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