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### Control Maintenance Manual Acramatic 850 - Drjhonda

Otherwise it seems like they have a complete set of manuals for the machine and the controller which is rare for a machine of this vintage. (1994) Anyone know more about the specifics of Acramatic 850sx control settings? Anyone know what the 4 service switches on the DAMP card do and what position they would normally be in?

### Acramatic 850sx serial port modes (with pics)

But with the Acramatic I have always use :GOG90G70G61M6T1 at the top of the Prg. with no empty lines or space before the colon. ... So I started looking in my service manual for this machine and noticed some LED's on the CNC control side of things in the electrical cabinet were not on. In particular the DIMP led is supposed to be on and yellow ...

### DNC HELP 850SX ACRAMATIC - Practical Machinist

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